

BUNN TYING MACHINE

Tying Machine Maintenance 101

Customer's Complaint: Doesn't tie consistently, slows thru tying cycle

Any guesses to what might be causing the problem?

Preventative Maintenance may be the answer!

The Old Saying "If It's Not Broke Don't Fix It", may really be costing your company

Bunn Tying Machines Will Last a Lifetime When Properly Maintained

Knotter Body



Actual customers machine photo

Motor Area



Actual customers machine photo

How Lack of Preventative Maintenance Costs your Company:

1. Loss of production
2. Loss of labor
3. Loss of materials
4. Increased frustration / aggravation for operators
5. Blaming of poor equipment / but not equipment failure.
6. Lack of preventative maintenance may lead to more costly repairs

Answer: Weekly Preventative Maintenance

1. Keep it clean - Blow out with compressed air or vacuum
2. Lubrication - 2 drops of oil weekly (see manual)
3. Replace knife blade (don't forget the springs every 3 months)
4. Use proper machine grade twines. Not all twines are made to the Bunn Standards/Specifications.

Results:

1. Less mis-ties, **Less down time**, more productivity
2. Less maintenance / Less repairs = **Cost savings**
3. **Peace of Mind** - Happy Maintenance Staff / **Happy Boss**

Stringholder



Actual customers machine photo

Front Frame Area



Actual customers machine photo



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